

## IARMOR EDGE™

PART#: IA-N084

### BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

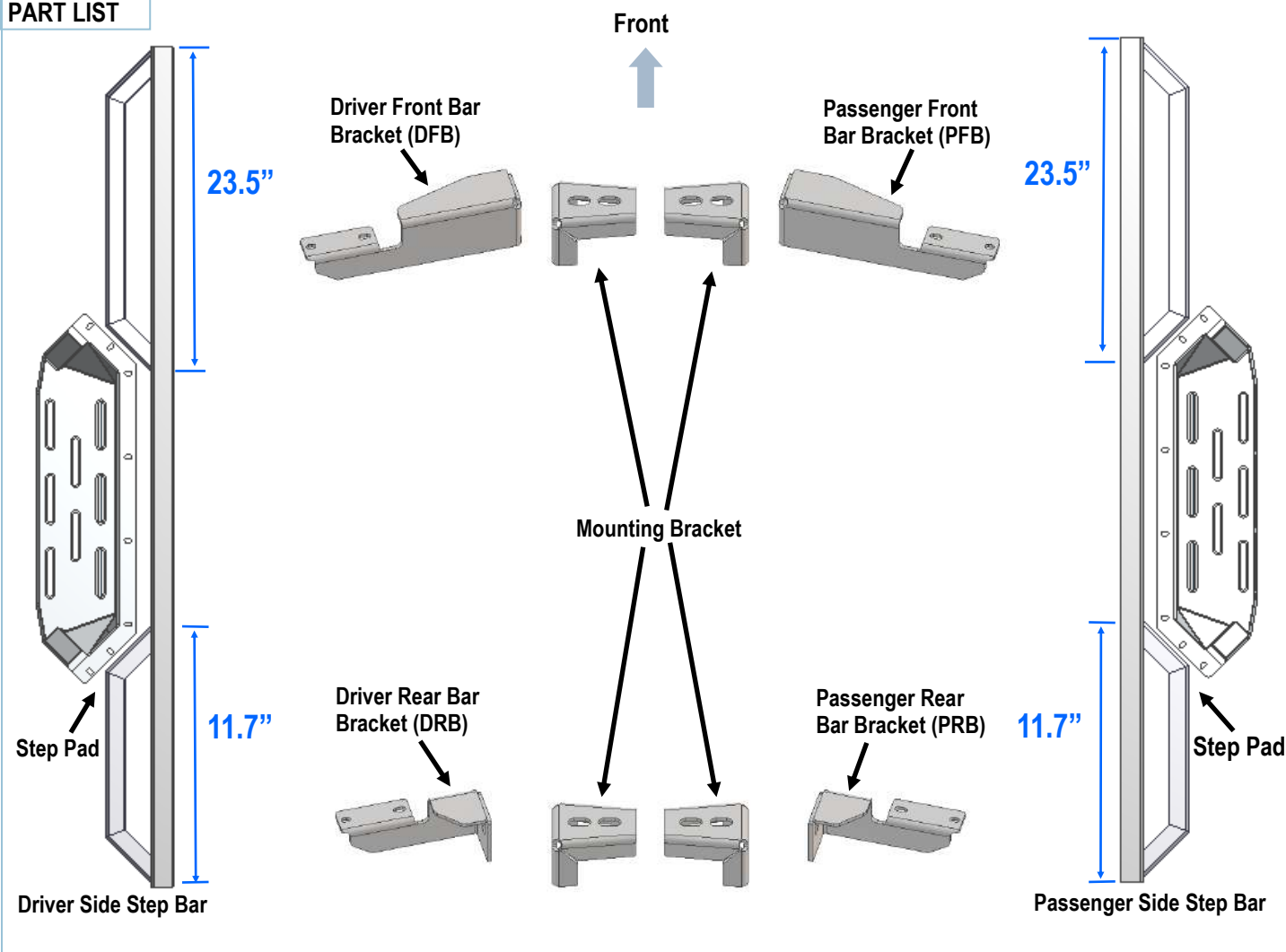
\*DRILLING NOT REQUIRED

\*TRIMMING NOT REQUIRED

### Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	X
10mm	31-32	X
12mm	56-58	√
14mm	92-94	X

### PART LIST



# iArmor®



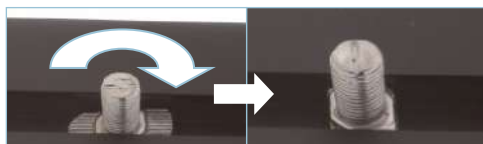
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

## STEP 1

Install the Step Pads onto the step bars with (16) M6X1-20mm T-Bolts, (16) M6 Large Flat Washers and (16) M6 Nylon Lock Nuts.

**IMPORTANT:** Don't hit the step pad by any metal hammer within step pad installation, or the step pad will be damaged.

(8) M6X1-20 T-Bolts  
(8) M6 Flat Washers  
(8) M6 Nylon Lock Nuts



**Note: Rotate 90° after inserting the T-Bolts into the Channel!!!**

## STEP 2

Start installation toward the front of the driver side of the vehicle. Remove the factory body mount bolt, (**Fig 1**). Select (1) Mounting Bracket. Insert the factory body mount bolt through the appropriate slot, the rubber bushing and back into the vehicle. **NOTE:** Do not remove the rubber bushing. The Mounting Bracket will install over the rubber bushing. **IMPORTANT:** The Brackets are equipped with (2) mounting slots.

Determine correct model year for proper installation (**Figs 2-3**):

- 1987 - 1995 Vehicles: Use the inner slot. Do not tighten hardware at this time.
- 1997 - 2006 Vehicles: Use the outer slot closer to the bend in the Bracket. Do not tighten hardware at this time.



(Fig 1) Remove Factory Body Mount Bolt

# iArmor®

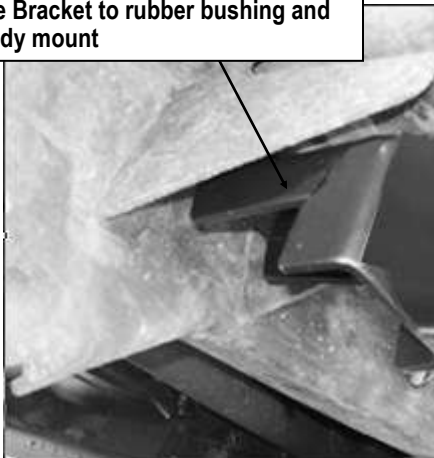
1987 - 1995 Vehicles: Use the inner slot

1997 - 2006 Vehicles: Use the outer slot closer to the bend in the Bracket



Fig 2

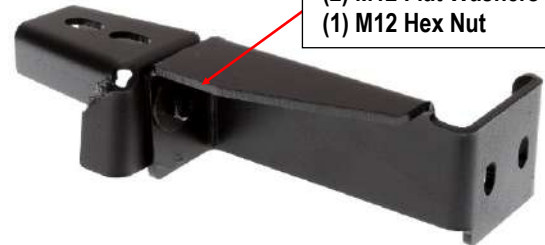
Re-use the factory hex bolt to attach the Bracket to rubber bushing and body mount



(Fig 3) Frame Bracket Installed

## STEP 3

Select (1) Driver Front Bar Bracket (**DFB**), attach to the Mounting Bracket with (1) M12X1.75-35 Hex Bolt, (2) M12 Flat Washers, (1) M12 Lock Washer and (1) M12 Hex Nut, (**Fig 4**).



(Fig 4) Driver Front Bracket Assembly

## STEP 4

Repeat **Steps 2-3** for Rear Bar & Mounting Bracket assembly and installation.

## STEP 5

Once all (2) Brackets have been installed, attach the Driver Side Bar to the assembled Bar Brackets with (4) M6X1-20 T-Bolts, (4) M6 Flat Washers and (4) M6 Nylon Lock Nuts, (**Fig 5**). Do not fully tighten hardware at this time.

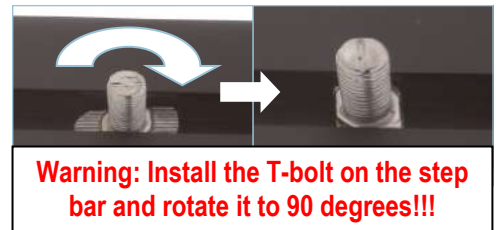
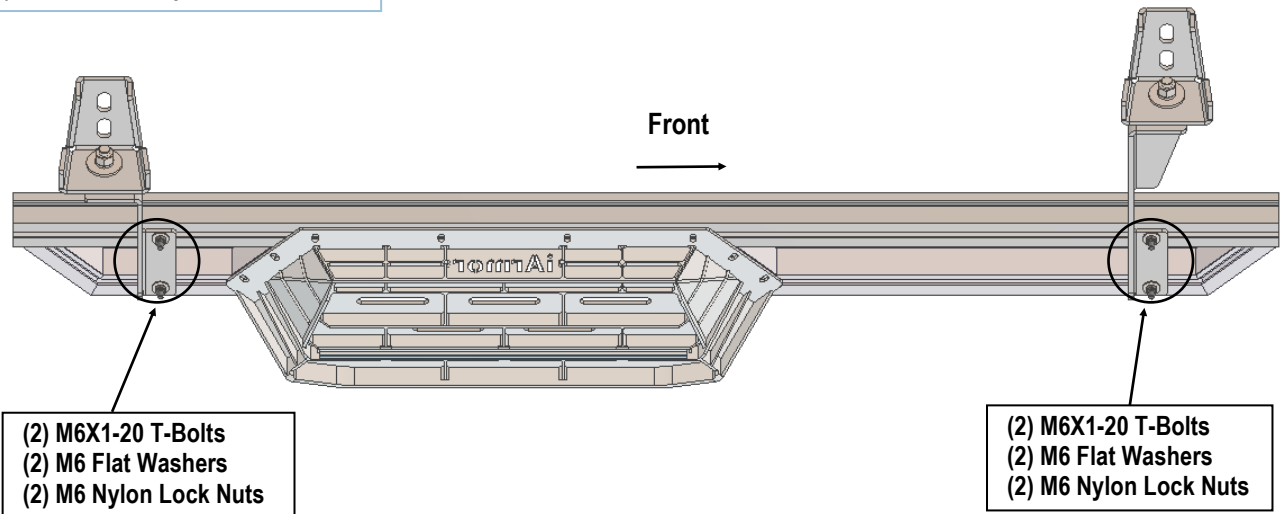
## STEP 6

Properly level and adjust the Step Bar and fully tighten all hardware.

Move to the passenger side of the vehicle. Repeat **Steps 2-5** for the Passenger Side Step Bar installation.

# iArmor®

(Fig 5) Driver Side Step Bar Installation



## Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.  
In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.