i Armor®

IARMOR EDGE™

PART#: IA-W111

BEFORE INSTALLATION

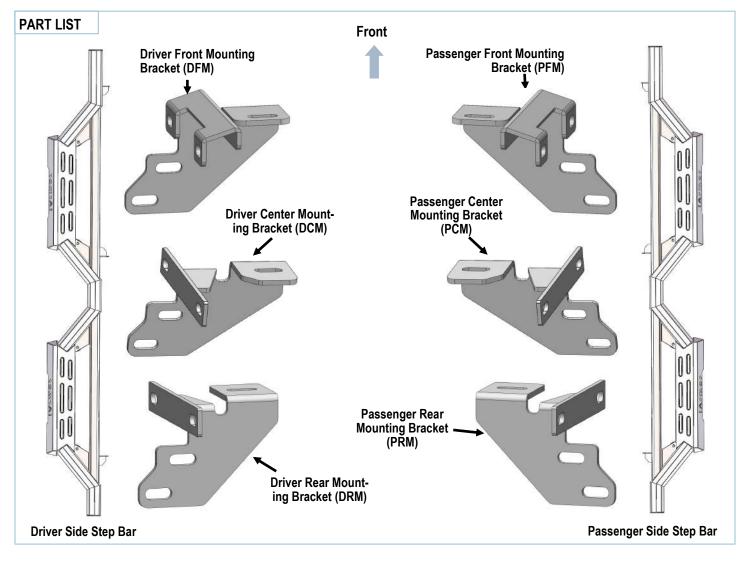
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMEND-ED. THANK YOU FOR CHOOSING OUR PRODUCT!

***ROCKER PANEL MOUNT**

*DRILLING/TRIMMING NOT REQUIRED

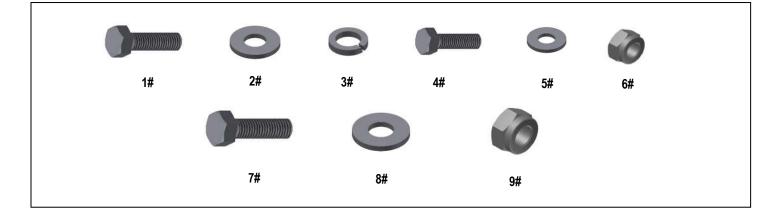
Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	\checkmark
8mm	16-18	\checkmark
10mm	31-32	\checkmark
12mm	56-58	Х
14mm	92-94	Х





Hardware Package (For Brackets & Step Bars Installation)						
ltem	QTY	Description	ltem	QTY	Description	
1#	6	M8X1.25-35 Hex Bolts	6#	12	M6X1 Nylon Lock Nuts	
2#	6	M8 Large Flat Washers	7#	12	M10X1.5-25 Hex Bolts	
3#	6	M8 Lock Washers	8#	24	M10 Flat Washers	
4#	12	M6X1-25 Hex Bolts	9#	12	M10 Nylon Lock Nuts	
5#	24	M6 Large Flat Washers				

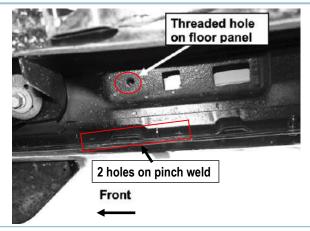


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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

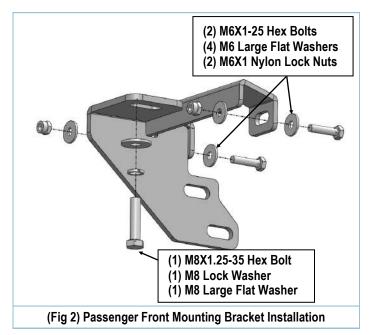
Start from the Passenger side front of the vehicle. Locate the factory mounting holes on the pinch weld and the small factory threaded hole on the floor panel directly behind the pinch weld. (Fig 1).



(Fig 1) Passenger Side Front Mounting Location

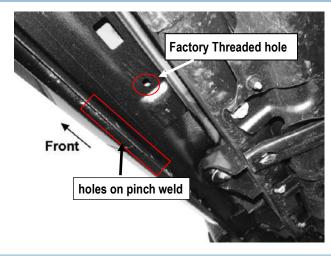
STEP 2

Select the Passenger Front Mounting Bracket (**PFM**). Attach the top of the bracket to the factory threaded hole with the included (1) M8X1.25-35 Hex Bolt, (1) M8 Lock Washers and (1) M8 Large Flat Washer. Attach the lower (2) holes to the pinch weld with (2) M6X1-25 Hex Bolts, (4) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts, (**Fig 2**). Do not fully tighten hardware at this time.



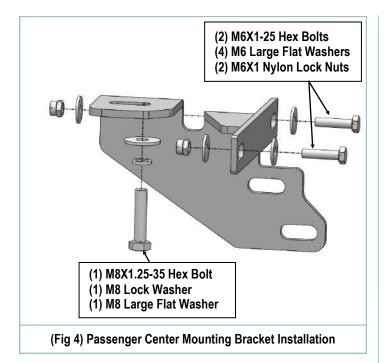
STEP 3

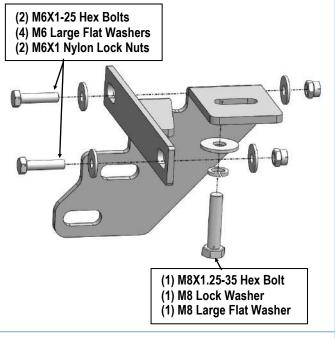
Move to the passenger side center mounting location, (Fig 3). Repeat Step 2 to install the Passenger Center Mounting Bracket (PCM), (Fig 4). Do not fully tighten hardware at this time.



(Fig 3) Passenger Side Center Mounting Location

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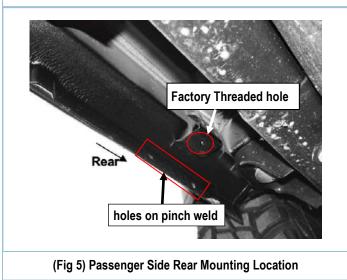




(Fig 6) Passenger Rear Mounting Bracket Installation

STEP 4

Continue to the Passenger Side Rear Mounting Location (Fig 5). Repeat Step 2 to install the Passenger Rear Mounting Bracket (PRM), (Fig 6). Do not fully tighten hardware at this time.



STEP 5

Once all (3) Mounting Brackets have been installed, attach the Passenger Side Step Bar to the Mounting Brackets with (6) M10X1.5-25 Hex Bolts, (12) M10 Flat Washers and (6) M10X1.5 Nylon Lock Nuts, (Fig 8). Do not fully tighten hardware at this time.

STEP 6

Properly level and adjust the Step Bar and fully tighten all hard-ware.

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STEP 7

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Move to the other side of the vehicle. Repeat **Steps 1-6** for the other Side Step Bar installation.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

