

IARMOR EDGE™

PART#: IA-W058

BEFORE INSTALLATION

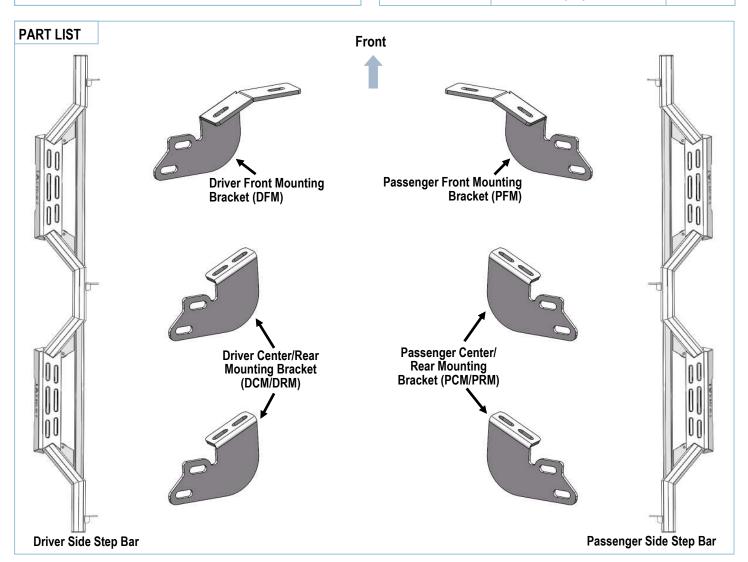
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

*ROCKER PANEL MOUNT

*DRILLING/TRIMMING NOT REQUIRED

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	Χ
8mm	16-18	$\sqrt{}$
10mm	31-32	V
12mm	56-58	Х
14mm	92-94	Х



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Hardware Package (For Brackets & Step Bars Installation)						
Item	QTY	Description	Item	QTY	Description	
1#	12	M8X1.25-30 Hex Bolts	4#	12	M10X1.5-25 Hex Bolts	
2#	12	M8 Large Flat Washers	5#	24	M10 Flat Washers	
3#	12	M8 Lock Washers	6#	12	M10X1.5 Nylon Lock Nuts	













1#

2#

3#

4#

5#

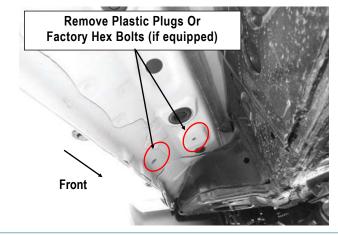
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The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation.

STEP 1

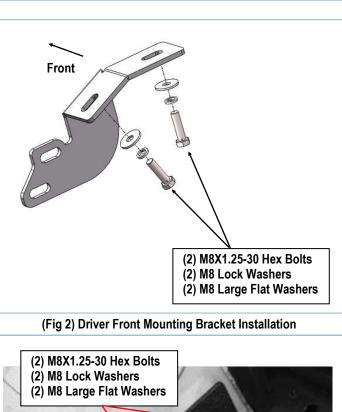
Start from the driver side front of the vehicle, remove all plastic plugs or hex bolts from the factory mounting threaded holes on the body panel if equipped, (Fig 1).

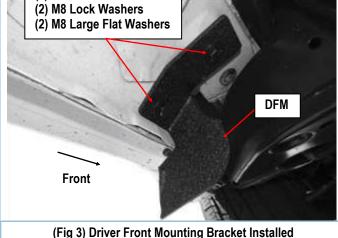


(Fig 1) Driver Side Front Mounting Location

STEP 2

Select the Driver Front Mounting Bracket (**DFM**). Attach the Bracket to the mounting threaded holes with the included (2) M8X1.25-30 Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers, (**Figs 2 & 3**). Do not fully tighten hardware at this time.



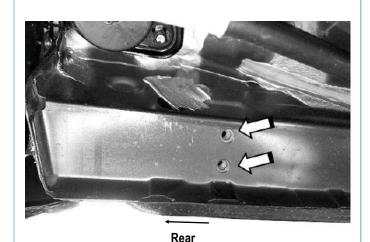


STEP 3

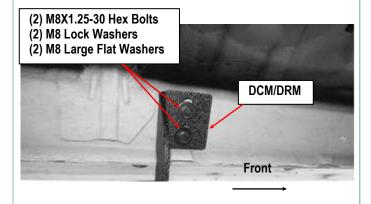
Move to the Driver Side Center and Rear Mounting Locations, (Fig 4). Repeat Steps 1-2 to install the Driver Center & Rear Mounting Brackets (DCM/DRM), (Figs 5 & 6). Do not fully tighten hardware at this time.

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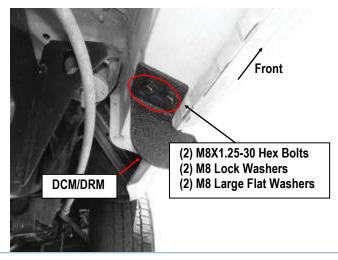
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(Fig 4) Driver Side Rear Mounting Location



(Fig 5) Driver Center Mounting Bracket Installed



(Fig 6) Driver Rear Mounting Bracket Installed

STEP 4

Once all (3) Mounting Brackets have been installed, attach the Driver Side Step Bar to the Mounting Brackets with (6) M10X1.5-25 Hex Bolts, (12) M10 Flat Washers and (6) M10X1.5 Nylon Lock Nuts, (Fig 7). Do not fully tighten hardware at this time.

STEP 5

Properly level and adjust the Step Bar and fully tighten all hardware.

STEP 6

Move to the other side of the vehicle. Repeat **Steps 1-5** for the other Side Step Bar installation.

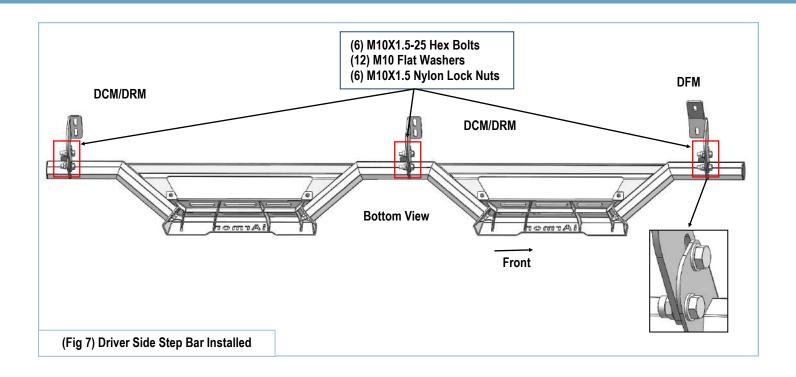
Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

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