

# iBoard®

## iBoard® by APS

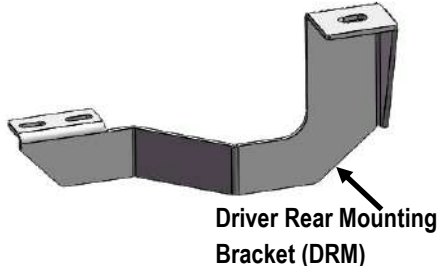
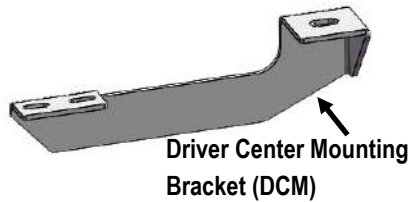
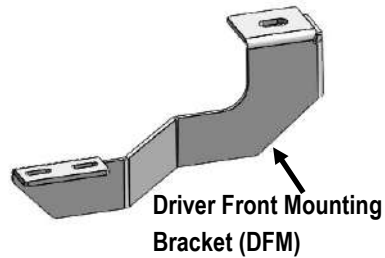
PART#: IB-022

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

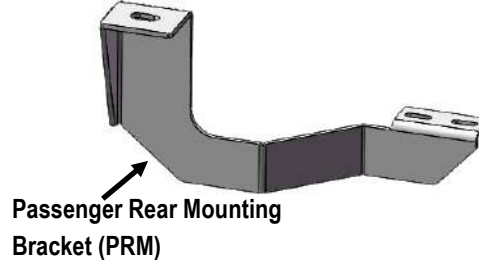
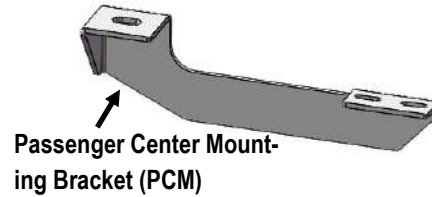
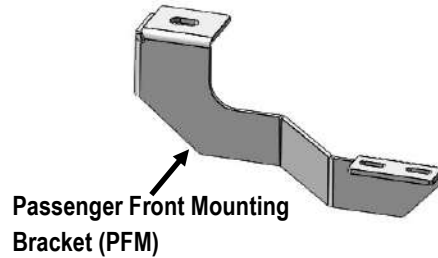
\*ROCKER PANEL MOUNT  
\*NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	X
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

### PART LIST



Front



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## Hardware Package B (For Aluminum Step Bar Installation Only, Not Supply to Stainless Steel Step Bar)



X12

M6X1-20mm Square Head Bolt



X12

M6 Large Flat Washer



X12

M6X1 Nylon Lock Nut

## Hardware Package C (For Stainless Steel Step Bar Installation Only, Not Supply to Aluminum Step Bar)



X12

M6X1-20mm Hex Bolt



X12

M6 Lock Washer

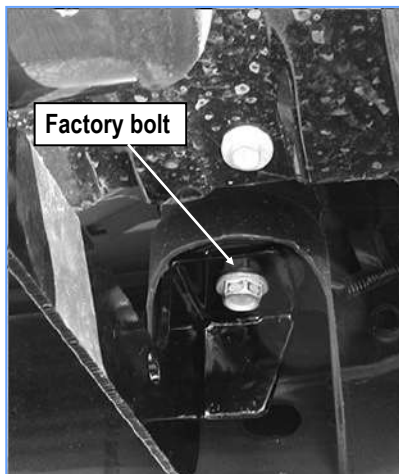


X12

M6 Flat Washer

## STEP 1

Start the installation under the Passenger side of the vehicle. Remove the front body mount hex bolt, (Fig 1 & 2). Do not remove rubber bushings.



(Fig 1) Bracket Installation Pictured

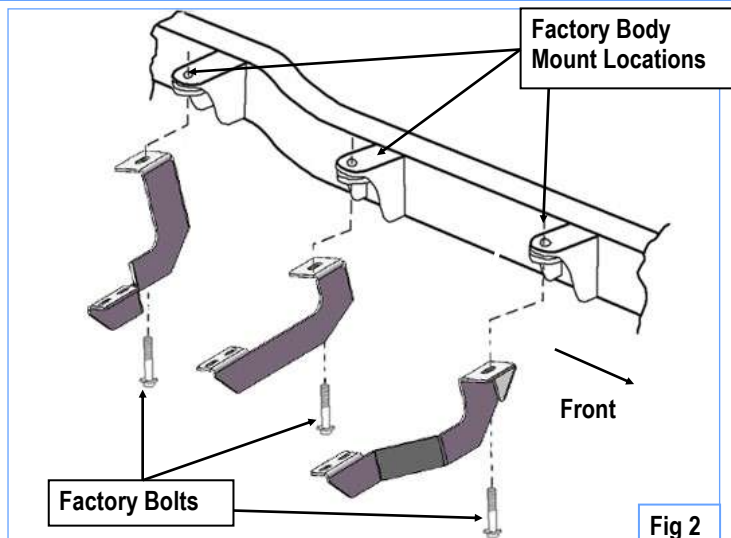


Fig 2

## STEP 2

Hang the Passenger Front Mounting Bracket (PFM) to the body mount using the long factory hex bolt, (Fig 1 & 2). Do not fully tighten hex bolt at this time.

## STEP 3

Repeat Steps 1 & 2 for Passenger Center Mounting Bracket (PCM) and Passenger Rear Mounting Bracket (PRM) installation, (Fig 1 & 2).

**Note:** No inference between the Mounting Brackets and the body mount frames.

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## STEP 4

Once all (3) mounting brackets are installed, then proceed to the Step Bar installation. According to the style of Step Bar proceed to the correct installation STEPS.

**Note:** Aluminum Step Bar refer to STEP 5; Stainless Steel Step Bar skip to STEP 6.

## STEP 5

### Aluminum Step Bar Installation:

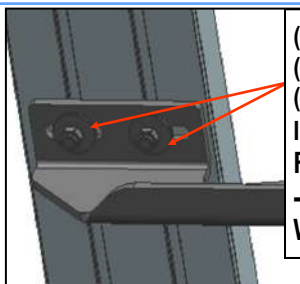
Select a **Aluminum Step Bar**. Slip (3) M6x1-20mm Square Head Bolts into each bottom channel (**Fig 3**). Carefully position the Step Bar onto the (3) Mounting Brackets.

**IMPORTANT:** Do not slide the Step Bar on the Brackets or the bottom surface of the board will be damaged. Attach the Step Bar to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6X1 Nylon Lock Nuts, (**Fig 4**). Do not fully tighten at this time.

Level and adjust the Step Bar and fully tighten all hardware. Repeat **Steps 1-5** for the other side Step Bar installation. **The installation is completed!!!**



(Fig 3) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) M6X1-20mm Square Head Bolts  
(2) M6 Large Flat Washers  
(2) M6X1 Nylon Lock Nuts  
**IMPORTANT: TORQUE FOR 6MM FASTNERS MUST LESS THAN 6-7 FT-LBS OR THE FASTNERS WILL BE DAMAGED!**

(Fig 4) Running Board Installed Onto Mounting Bracket

## STEP 6

### Stainless Steel Step Bar Installation:

Select a **Stainless Steel Step Bar** (with the U-Sliders installed on the Bar). Loose the U-Sliders, reposition the U-Sliders onto the board according to the (3) Installed Mounting Brackets location, (**Fig 5**). Re-secure the U-Sliders on the Step Bar. Attach the Step Bar to the installed Mounting Brackets with (6) M6X1-20mm Hex Bolts, (6) M6 Large Flat Washers & (6) M6 Lock Washers, (**Fig 6**). Do not fully tighten hardware at this time. Level and adjust the Step Bar and fully tighten all hardware. Repeat **Steps 1-4 and 6** for the other side Step Bar installation. **The installation is completed!!!**



(Fig 5) Slide & line up the U-Slider with the installed mounting brackets along bottom channel

(2) M6X1-20mm Hex Bolts  
(2) M6 Large Flat Washers  
(2) M6 Lock Washers  
**IMPORTANT: TORQUE FOR 6MM FASTNERS MUST LESS THAN 6-7 FT-LBS OR THE FASTNERS WILL BE DAMAGED!**



(Fig 6) Step Bar Installed on Bracket Installed (Example)

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.