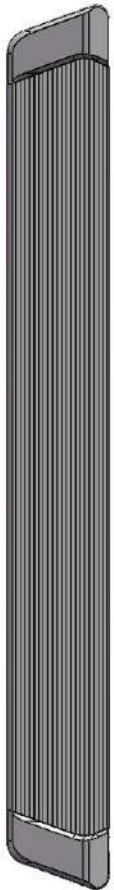# iBoard®

# iBoard® by APS

**PART#: IB-R295**

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT
*NO DRILLING REQUIRED

| Fastener Size | Tightening Torque (ft-lbs) | Required |
|---|---|---|
| 6mm | 6-7 | √ |
| 8mm | 16-18 | √ |
| 10mm | 31-32 | X |
| 12mm | 56-58 | X |
| 14mm | 92-94 | X |

**Front**

**Driver**

**Passenger**

1#

1#

1#

1#

1#

1#
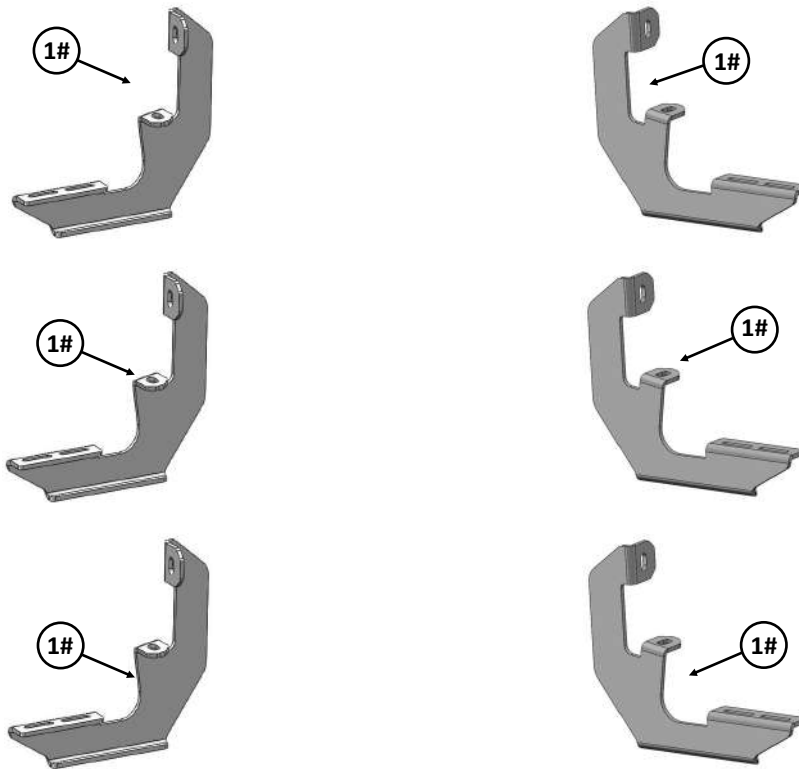
## Hardware Package A (For Bracket Installation)

| Item | QTY | Description | Item | QTY | Description |
|------|-----|-------------|------|-----|-------------|
| 1# | 6 | Mounting Brackets | 3# | 12 | M8 Large Flat Washers |
| 2# | 12 | M8X1.25-30mm Hex Bolts | 4# | 12 | M8 Lock Washers |

2 #          3 #          4 #
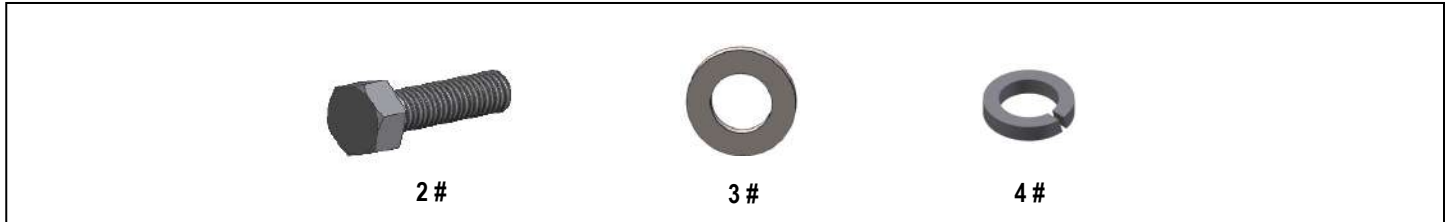
## Hardware Package B (For  Step Bar Installation)

| Item | QTY | Description | Item | QTY | Description |
|------|-----|-------------|------|-----|-------------|
| 1# | 12 | M6X1-20mm Square Head Bolts | 3# | 12 | M6 Nylon Lock Nuts |
| 2# | 12 | M6 Large Flat Washers |  |  |  |

1#          2#          3#

# iBoard®
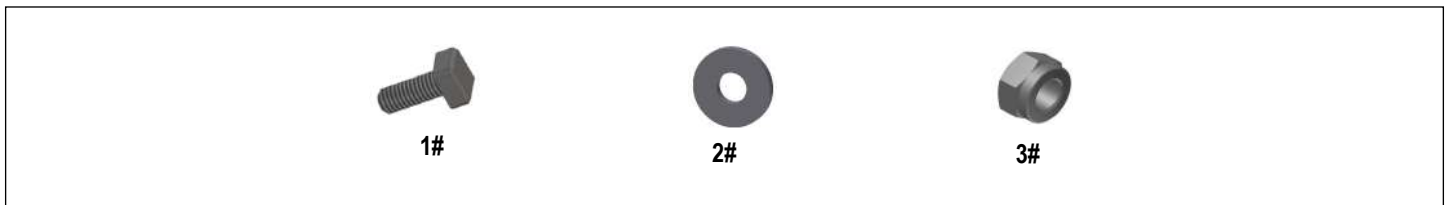
## STEP 1

Start installation from the driver side front of the vehicle, **(Fig 1)**. Locate the 6 plugs along the bottom edge of the body, Mounting Brackets will be bolted to the 1st, 2nd and 4th threaded mounting holes. Remove the plastic plugs from each mounting location, **(Fig 2)**. Directly above each threaded insert is a top mounting location on the side of the body panel. Hold a Bracket up in place to help determine the mounting holes to use along the body.

**NOTE:** Thread an 8mm Hex Bolt into the threaded inserts to clear paint as required.
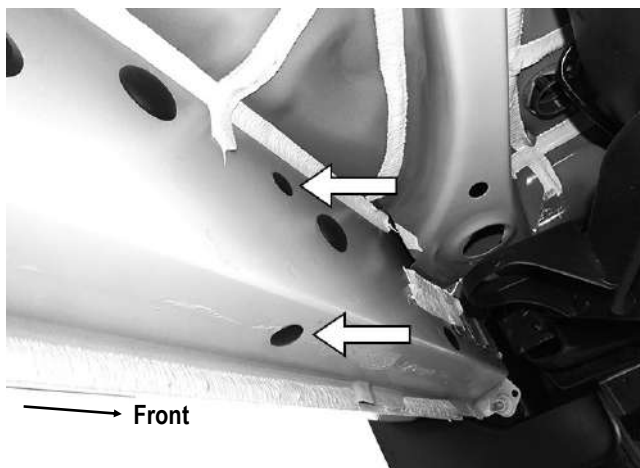


**Front**

**(Fig 1) Driver Front Mounting Location**
**(Driver Side Mounting Brackets will Bolt to 1st, 2nd, 4th Locations)**
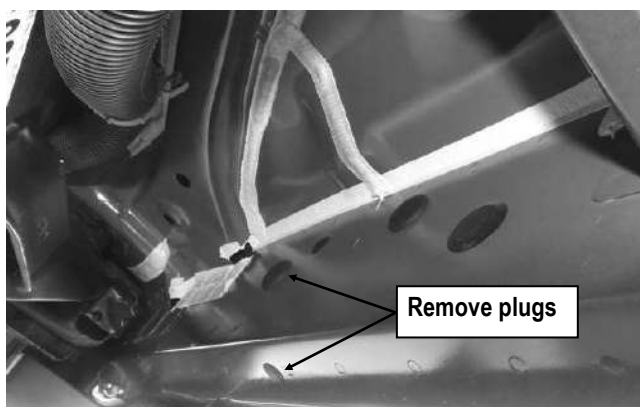


**Remove plugs**

**(Fig 2) Remove Plastic Plugs to Uncover Threaded Inserts**

## STEP 2

Select (1) Mounting Bracket, attach the Bracket to the factory threaded holes using the included (2) M8x1.25-30mm Hex Bolts, (2) M8 Lock Washers and (2) M8 Large Flat Washers, **(Fig 3)**. Do not fully tighten hardware at this time.
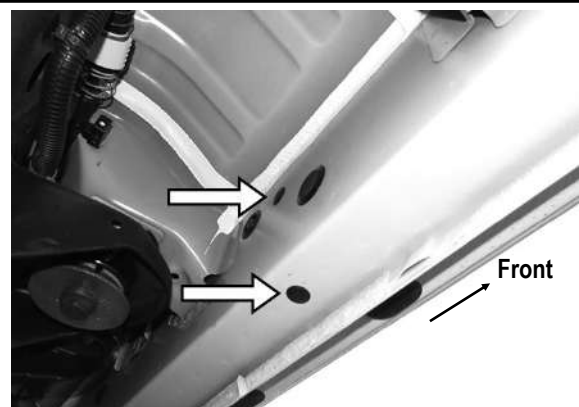
**Note: All (6) Mounting Brackets are universal.**



**Front**

**(2) M8x1.25-30mm Hex Bolts**
**(2) M8 Lock Washers**
**(2) M8 Flat Washers**
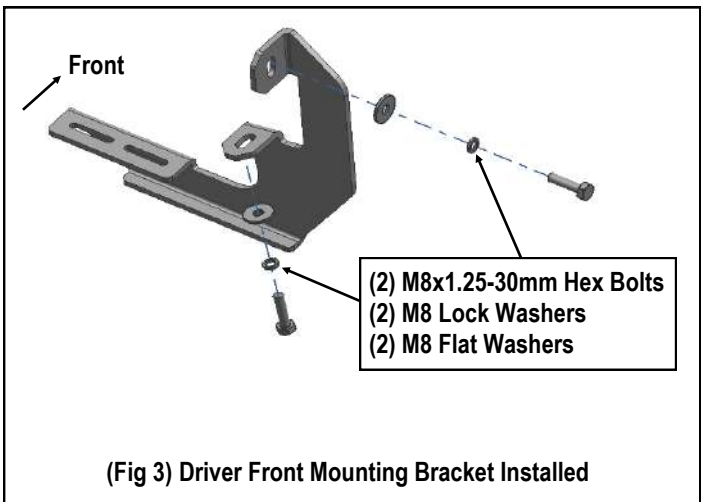
**(Fig 3) Driver Front Mounting Bracket Installed**

## STEP 3

Move along the side panel to the driver side center and rear Mounting Locations, **(Figs 4 & 5)**. Repeat **Steps 1 & 2** to install the Driver Center & Rear Mounting Brackets



**Front**

**(Fig 4) Driver Side Center Mounting Location**
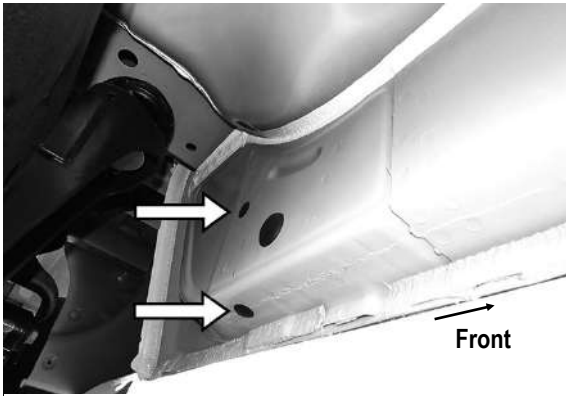
(Fig 5) Driver Rear Side Mounting Location

Front

## STEP 4

Once all (3) mounting brackets are installed. Select a Running Board. Slip (3) M6X1-20mm Square Head Bolts into each bottom channel, **(Fig 6)**. Carefully position the Running Board onto the (3) Mounting Brackets. Attach the Running Board to each Mounting Bracket with (2) M6X1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 Nylon Lock Nuts, **(Fig 7)**. Do not fully tighten at this time.

**IMPORTANT**: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.
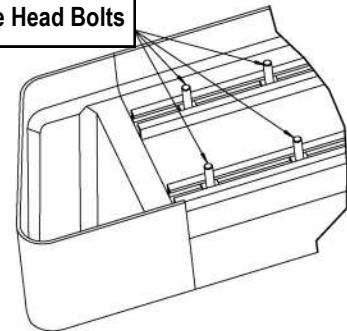
## STEP 5

Level and adjust the Running Board and fully tighten all hardware.

**Important: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.**
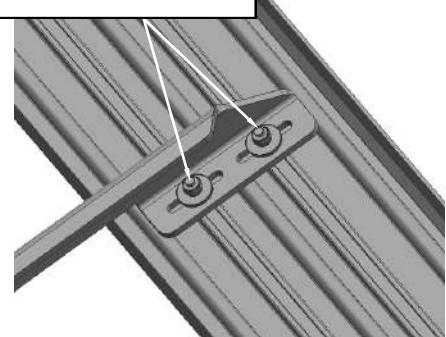
## STEP 6

Repeat **Steps 1-5** for the other side Running Board installation. The installation is completed.



M6X1-20mm Square Head Bolts

(Fig 6) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6 Nylon Lock Nuts

(Fig 7) Running Board Installed Onto Mounting Bracket

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.