



iBoard® Series

INSTALLATION INSTRUCTIONS

PART#: IB-P159L & P258S Y&H

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED. THANK YOU FOR CHOOSING OUR PRODUCT!

***ROCKER PANEL MOUNT**

***NO DRILLING REQUIRED**

Torque Value

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	X
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X



Scan for
Installation Video

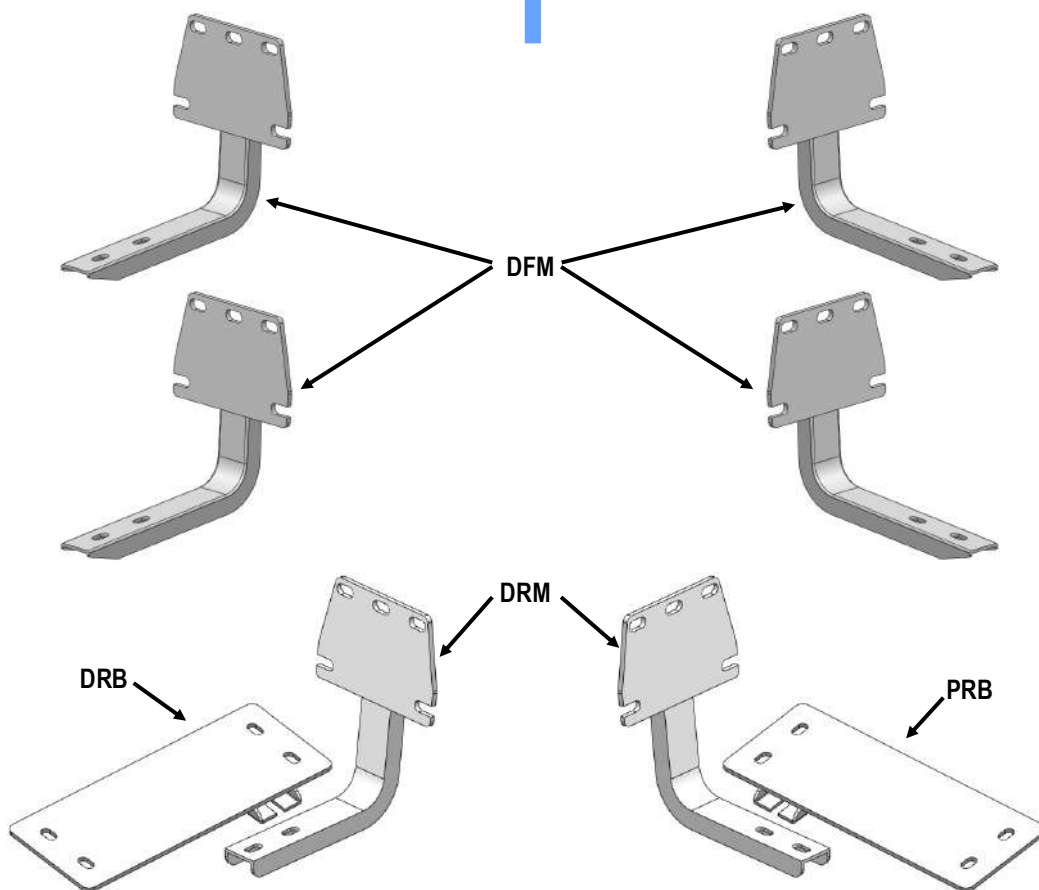
Mounting Bracket List			
Item	QTY	Bracket Label	Description
1#	4	DFM	Mounting Bracket for Driver Front / Center / Passenger Front / Center
2#	2	DRM	Mounting Bracket for Driver Rear / Passenger Rear
3#	1	DRB	Bar Bracket for Driver Rear
4#	1	PRB	Bar Bracket for Passenger Rear

PART LIST

Driver Side Step Bar

Front
↑

Passenger Side Step Bar





Scan for
Installation Video

Hardware Package A (For Bracket Installation)

Item	QTY	Description	Item	QTY	Description
A1	4	M8X1.25-25mm Hex Bolts	A3	8	M8 Flat Washers
A2	18	M8 Large Flat Washers	A4	22	M8X1.25 Nylon Lock Nuts



A1



A2



A3



A4

Hardware Package B (For Stainless Steel Step Bar Installation)

Item	QTY	Description	Item	QTY	Description
B1	16	M8X1.25-35mm Carriage Bolts	B3	16	M8 Nylon Lock Nuts
B2	16	M8 Large Flat Washers	B4	8	Sliders (Packed with Mounting Brackets)



B1



B2



B3



B4

Hardware Package C (For Stainless Steel Step Bar Assembly)

Item	QTY	Description	Item	QTY	Description
C1	8	Plastic Rivets	C6	4	M8 Hex Nuts
C2	12	M8X1.25-25mm Inner Hex Bolts	C7	2	Plastic Covers (Packed with Step Bars)
C3	16	M8 Flat Washers	C8	2	Back Plates (Packed with Step Bars)
C4	12	M8 Lock Washers			



C1



C2



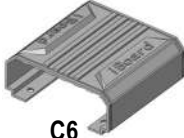
C3



C4



C5



C6



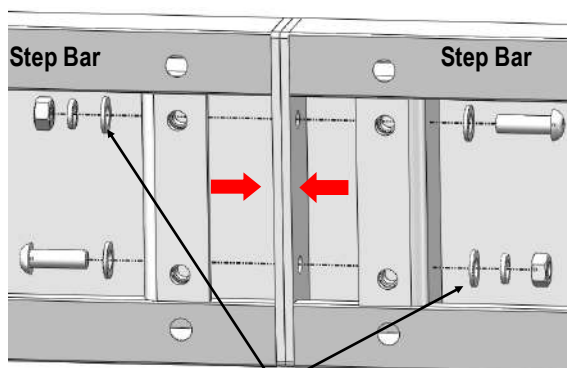
C7



STEP 1

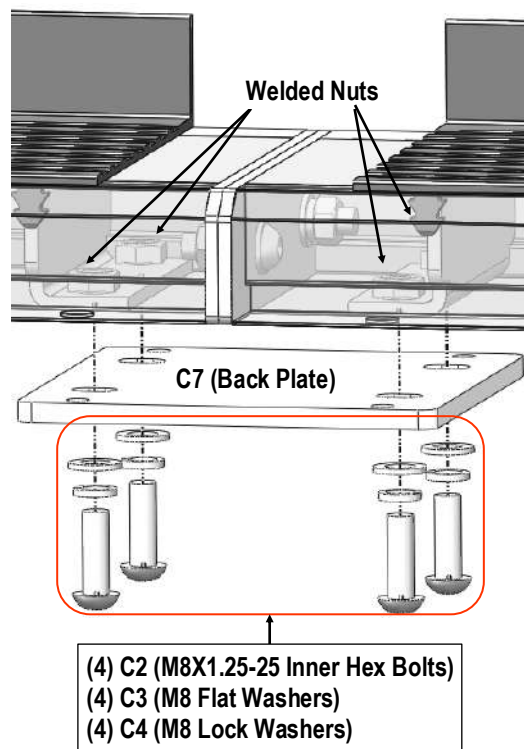
Step Bar Assembly:

1. Select and assemble (2) Step Bars with (2) C2 (M8X1.25-25mm Inner Hex Bolts), (4) C3 (M8 Flat Washers), (2) C4 (M8 Lock Washers) and (2) C5 (M8 Hex Nuts), (**Fig 1**).
- Note: (4) Step Bars are universal in pairs, select (2) distinct step bars from different pairs for assembly.**
2. Attach (1) C7 (Back Plate) to the bottom of the installed (2) Step Bars with (4) C2 (M8X1.25-25mm Inner Hex Bolts), (4) C3 (M8 Flat Washers), (4) C4 (M8 Lock Washers), (**Fig 2**).
3. Install (1) C6 (Plastic Cover) to cover the joint of (2) Step bars with (4) C1 (Plastic Rivets), (**Fig 3**).
4. Repeat to assemble the other (2) Step Bars.

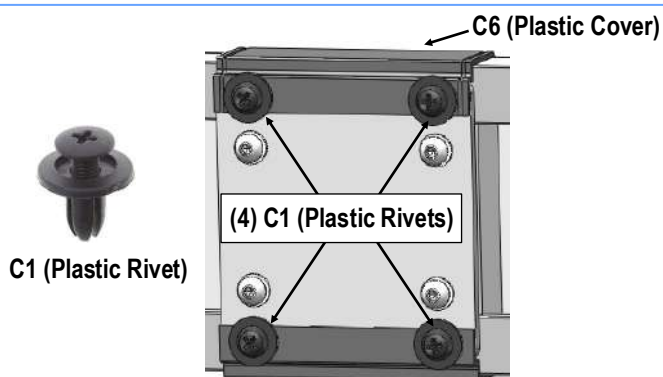


(2) C2 (M8X1.25-25 Inner Hex Bolts)
(4) C3 (M8 Flat Washers)
(2) C4 (M8 Lock Washers)
(2) C5 (M8 Hex Nuts)

(Fig 1) Step Bars Assembly



(Fig 2) Back Plate Installation



(Fig 3) Plastic Cover Installation
(Bottom View)

Assembled Step Bars

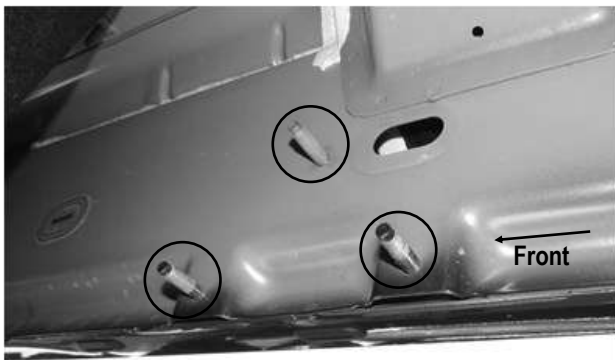




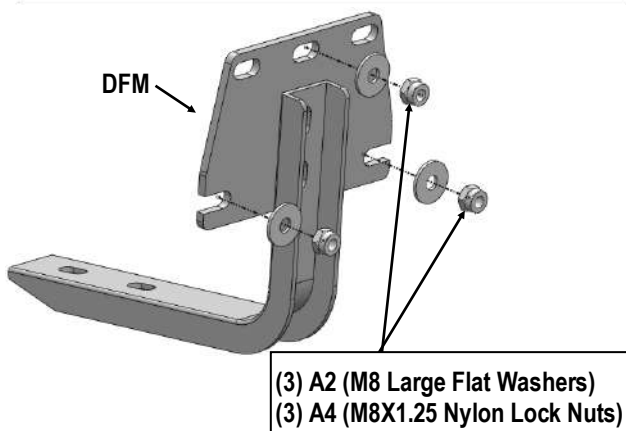
STEP 2

Start from the Passenger side Front Mounting location, locate the factory studs on the vehicle (**Fig 4**). Bolt the Passenger Front Mounting Bracket (**DFM**) to the vehicle with: (3) A3 (M8 Large Flat Washers), (3) A4 (M8X1.25 Nylon Lock Nuts), (**Fig 5**). Do not fully tighten hardware at this time.

Note: All (4) Front and Center Mounting Brackets are universal.



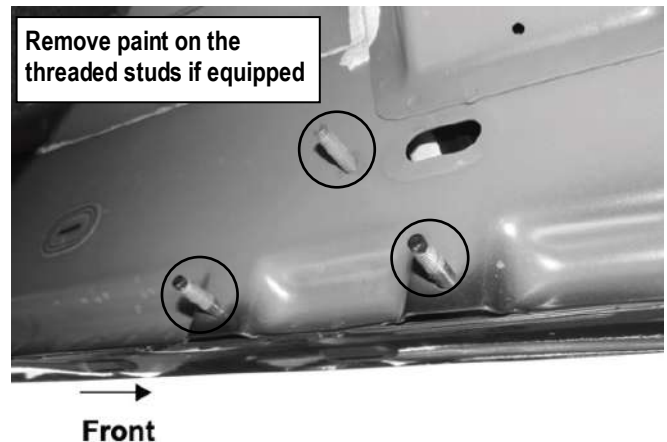
(Fig 4) Passenger Side Front Mounting Location



(Fig 5) Passenger Front Mounting Bracket Installation

STEP 3

Repeat **Step 3** to install the Passenger Center Mounting Bracket (**DFM**) and Passenger Rear Mounting Bracket (**DRM**) on Passenger Side of the vehicle. (**Figs 6&7**) Do not fully tighten hardware at this time.



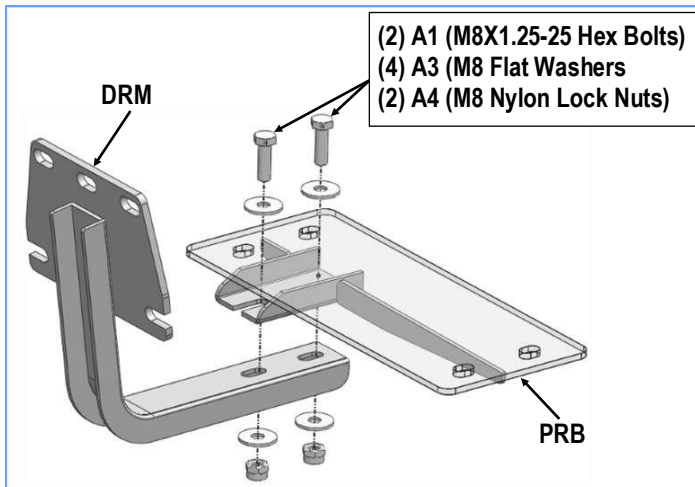
(Fig 6) Passenger Side Center Mounting Location



(Fig 7) Passenger Side Rear Mounting Location

STEP 4

Attach the Passenger Rear Bar Bracket (**PRB**) to the installed Passenger Rear Mounting Bracket (**DRM**) with (2) A1 (M8X1.25 -25mm Hex Bolts), (4) A3 (M8 Flat Washers), (2) A4 (M8X1.25 Nylon Lock Nuts), (**Fig 8**). Do not fully tighten hardware at this time.



(Fig 8) Passenger Rear Bar Bracket and Passenger Rear Mounting Bracket Assembly

STEP 5

Once all (3) Passenger side mounting brackets are installed, then proceed to the Step Bar installation. (Figs 9 & 10)

(1) Select (1) B4 (Slider) and (2) B1 (M8X1.25-35mm Carriage Bolts);

(2) Install (2) B1 (M8X1.25-35mm Carriage Bolts) in (1) B4 (Slider).

(3) Slide the Slider (with carriage bolts) to the **Step Bar**.

(4) Repeat to install the other (2) B4 (sliders) to the step bar.

(5) Attach the Step Bar (with the Sliders) onto the installed mounting brackets. Position the Sliders to the installed brackets. Secure the Step Bar to the installed Brackets by using (8) B2 (M8 Large Flat Washers) and (8) B3 (M8 Nylon Lock Nuts) and (4) B4 (Sliders), (Fig 10). Do not fully tighten hardware at this time.

Note: The Sliders are packed with the Mounting Bracket.

Level and adjust the Step Bar and fully tighten all hardware.

Repeat **Steps 2-5** for the other side Step Bar installation. **The installation is completed!!!**

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

