Board®

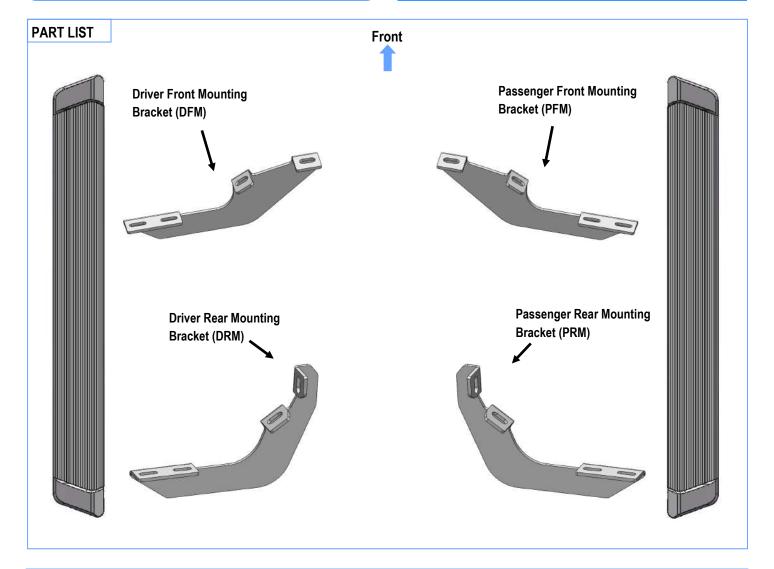
iBoard[®] by APS

PART#: IB-R312

READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRE-SENT. ASSISTANCE IS RECOMMENDED.

*ROCKER PANEL MOUNT *NO DRILLING REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	V
8mm	16-18	Х
10mm	31-32	V
12mm	56-58	Х
14mm	92-94	Х



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Hardware Package A (For Backet Installation)							
Item	QTY	Description	Item	QTY	Description		
1#	8	M10X1.5-30 Hex Bolts	3#	8	M10 Lock Washers		
2# 8 M10 Flat Washers							



1#



2#



3#

Hardware Package B (For Step Bar Installation)							
Item	n QTY Description Ite		Item	QTY	Description		
1#	8	M6X1-20mm Square Head Bolts		8	M6 Nylon Lock Nuts		
2#	2# 8 M6 Large Flat Washers						



1#



2#

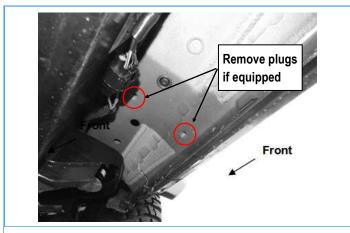


3±

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STEP 1

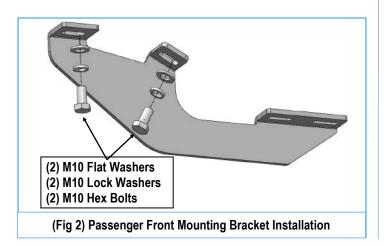
Start installation from the Passenger side front of the vehicle, locate the threaded holes in the body panel, **(Fig 1).** Remove the plastic plugs covering the holes.



(Fig 1) Passenger Side Front Mounting Location

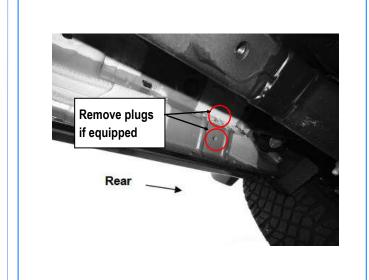
STEP 2

Select the Passenger Front Mounting Bracket (**PFM**) and attach it to the front mounting location with (2) M10 Hex Bolts, (2) M10 Flat Washers, (2) M10 Lock Washers, (**Fig 2**). Do not fully tighten hardware at this time.

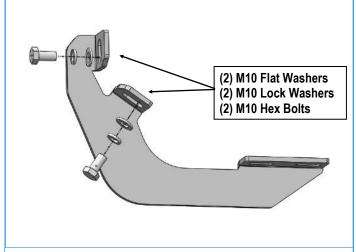


STEP 3

Move to Passenger Side Rear mounting location, (Fig 3). Repeat Steps 1 & 2 to attach Passenger Rear Mounting Bracket (PRM) to the rear mounting location, (Fig 4). Do not fully tighten hardware at this time.



(Fig 3) Passenger Side Rear Mounting Location



(Fig 4) Passenger Side Rear Mounting Brackets Installation

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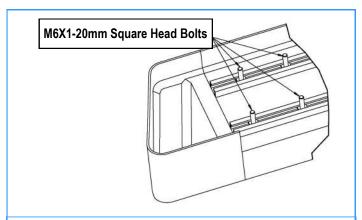
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STEP 4

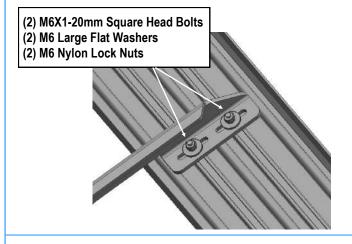
Once all (2) Mounting Brackets are installed. Select a Running Board. Slip (2) M6X1-20mm Square Head Bolts into each bottom channel (Fig 5). Carefully position the Running Board onto the (2) Mounting Brackets.

Attach the Running Board to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts (Fig 6). Do not fully tighten at this time.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged.



(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(Fig 6) Running Board Installed Onto Mounting Bracket

STEP 5

Level and adjust the Running Board and fully tighten all hardware

<u>Important:</u> Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

STEP 6

Repeat **Steps 1-5** for the other side Running Board installation. The installation is completed .

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use mild soap/non-abrasive products for cleaning only.

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