

# iBoard®

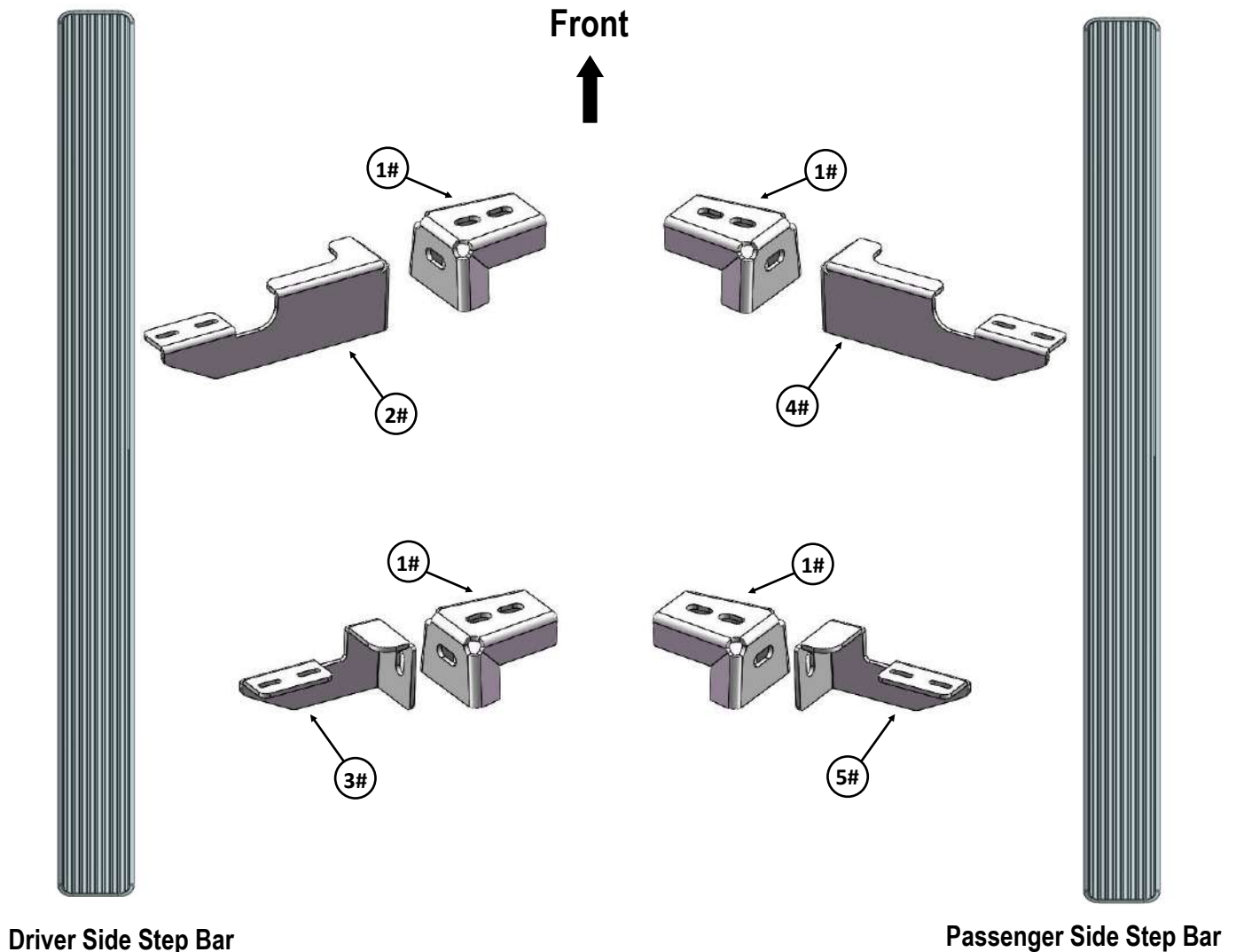
## iBoard® by APS

PART#: IB-084

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

\*ROCKER PANEL MOUNT  
\*NO DRILLING REQUIRED





Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	X
10mm	31-32	X
12mm	56-58	√
14mm	92-94	X









Customer Support: [info@iboardauto.com](mailto:info@iboardauto.com)

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Mounting Bracket List					
Item	QTY	Description	Item	QTY	Description
1#	4	Mounting Brackets	4#	1	Passenger Front Bar Bracket
2#	1	Driver Front Bar Bracket	5#	1	Passenger Rear Bar Bracket
3#	1	Driver Rear Bar Bracket			

Hardware Package A (For Bracket Installation)					
Item	QTY	Description	Item	QTY	Description
1#	4	M12X1.75-35mm Hex Bolts	3#	4	M12 Lock Washers
2#	8	M12 Flat Washers	4#	4	M12X1.75 Hex Nuts
 1#  2#  3#  4#					

Hardware Package B (For Aluminum Step Bar Installation Only, Not Supply to SS. Step Bar)					
Item	QTY	Description	Item	QTY	Description
1#	8	M6X1-20mm Square Head Bolts	3#	8	M6X1 Nylon Lock Nuts
2#	8	M6 Large Flat Washers			
 1 #  2 #  3#					

Hardware Package C (For Stainless Steel Step Bar Installation Only, Not Supply to Aluminum Step Bar)					
Item	QTY	Description	Item	QTY	Description
1#	8	M6X1-20mm Hex Bolts	3#	8	M6 Flat Washers
2#	8	M6 Lock Washers			
 1 #  2 #  3 #					

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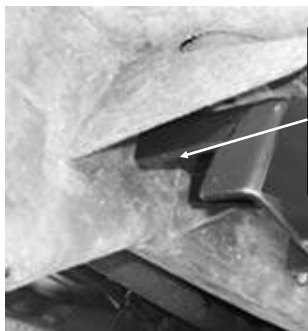
## STEP 1

Start installation toward the front of the driver side of the vehicle. Remove the factory body mount bolt (**Fig 1**). Select (1) Mounting Bracket. Insert the factory body mount bolt through the appropriate slot, the rubber bushing and back into the vehicle. **NOTE:** Do not remove the rubber bushing. The Mounting Bracket will install over the rubber bushing. **IMPORTANT:** The Brackets are equipped with (2) mounting slots. Determine correct model year for proper installation (**Figs 2-3**):

- a. **1987 - 1995 Vehicles:** Use the inner slot. Do not fully tighten hardware at this time.
- b. **1997 - 2006 Vehicles:** Use the outer slot closer to the bend in the Bracket. Do not fully tighten hardware at this time.



(Fig 1) Remove Factory Body Mount Bolt

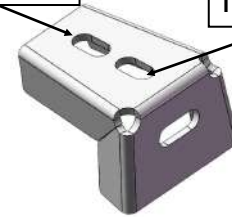


Re-Use The Factory Hex Bolt To Attach The Bracket To Rubber Bushing And Body Mount

(Fig 2) Mounting Bracket Installation Pictured

1987 - 1995 Vehicles:  
Use The Inner Slot

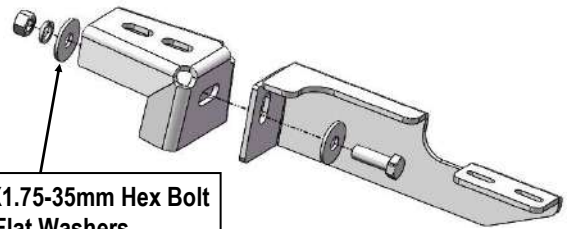
1997 - 2006 Vehicles: Use  
The Outer Slot Closer To  
The Bend In The Bracket



(Fig 3) Mounting Bracket

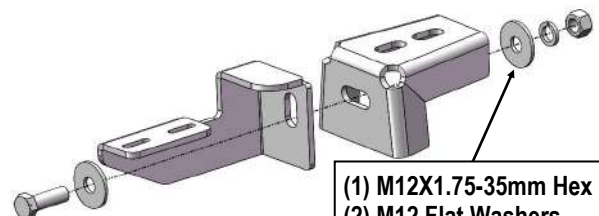
## STEP 2

Select the Driver Front Bar Bracket, attach to the Mounting Bracket with (1) M12X1.75-35mm Hex Bolt, (2) M12 Flat Washers, (1) M12 Lock Washer and (1) M12 X1.75 Hex Nut (**Fig 4**). Repeat to install driver side rear bracket (**Fig 5**).



(1) M12X1.75-35mm Hex Bolt  
(2) M12 Flat Washers  
(1) M12 Lock Washer  
(1) M12X1.75 Hex Nut

(Fig 4) Driver Front Bar Bracket Installation Pictured



(1) M12X1.75-35mm Hex Bolt  
(2) M12 Flat Washers  
(1) M12 Lock Washer  
(1) M12X1.75 Hex Nut

(Fig 5) Driver Rear Bar Bracket Installation Pictured

## STEP 3

Repeat **Steps 1-2** to install the driver side rear brackets (**Fig 5**).

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## STEP 4

Once all (2) mounting brackets are installed, then proceed to the Step Bar installation. According to the style of Step Bar proceed to the correct installation STEPS.

**Note:** Aluminum Step Bar refer to 5; Stainless Steel Step Bar skip to STEP 6.

## STEP 5

### Aluminum Step Bar Installation:

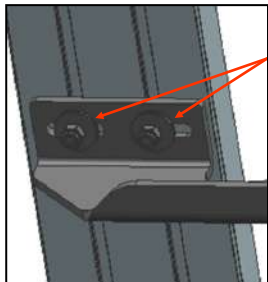
Select a **Aluminum Step Bar**. Slip (2) M6x1-20mm Square Head Bolts into each bottom channel (**Fig 6**). Carefully position the Step Bar onto the (2) Mounting Brackets.

**IMPORTANT:** Do not slide the Step Bar on the Brackets or the bottom surface of the board will be damaged. Attach the Step Bar to each Mounting Brackets with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6X1 Nylon Lock Nuts, (**Fig 7**). Do not fully tighten at this time.

Level and adjust the Step Bar and fully tighten all hardware. Repeat **Steps 1-5** for the other side Step Bar installation. **The installation is completed!!!**



(Fig 6) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels



(2) M6X1-20mm Square Head Bolts  
(2) M6 Large Flat Washers  
(2) M6X1 Nylon Lock Nuts  
**IMPORTANT: TORQUE FOR 6MM FASTNERS MUST LESS THAN 6-7 FT-LBS OR THE FASTNERS WILL BE DAMAGED!**

(Fig 7) Step Bar Installed Onto Mounting Bracket

## STEP 6

### Stainless Steel Step Bar Installation:

Select a **Stainless Steel Step Bar** (with the U-Sliders installed on the Bar). Loose the U-Sliders, reposition the U-Sliders onto the board according to the (2) Installed Mounting Brackets location, (**Fig 8**). Re-secure the U-Sliders on the Step Bar. Attach the Step Bar to the installed Mounting Brackets with (4) M6X1-20mm Hex Bolts, (4) M6 Large Flat Washers & (4) M6 Lock Washers, (**Fig 9**). Do not fully tighten hardware at this time.

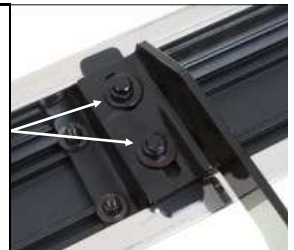
Level and adjust the Step Bar and fully tighten all hardware. Repeat **Steps 1-4** and **6** for the other side Step Bar installation. **The installation is completed!!!**



(Fig 8) Slide & line up the U-Slider with the installed mounting brackets along bottom channel

(2) M6X1-20mm Hex Bolts  
(2) M6 Large Flat Washers  
(2) M6 Lock Washers

**IMPORTANT: TORQUE FOR 6MM FASTNERS MUST LESS THAN 6-7 FT-LBS OR THE FASTNERS WILL BE DAMAGED!**



(Fig 9) Step Bar Installed on Bracket Installed (Example)

### Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.